

7638



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6796941-18
Job Sheet 181505



JL-S

7-30

Part No: RB6796941-18

Job Qty: 8 ea

Part Name: Punch



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/29/18

Job Tracking No:

Due Date: 8/2/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6796941-18 Rev. H IPP Rev. A 18.07.05 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	8/2/18	8/2/18	0.00	0.00	Start Up Machining-4		DAS
120	Mori Seiki	8 pcs	8/2/18	8/2/18	0.00	1.33	MORI SL2500Y		56
130	QC	8 pcs	8/2/18	8/2/18	0.00	0.00	QC2 Machining-5		9-89
140	QC	8 pcs	8/2/18	8/2/18	0.00	0.00	QC8 Machining-5		A. 18-08-21
170	Outsource	8 pcs	8/2/18	8/2/18	0.00	0.00	Outsource13		C. 18-8-22
180	Packaging	8 pcs	8/2/18	8/2/18	0.00	0.00	Packaging2		AUG 31 2018
190	QC	8 pcs	8/2/18	8/2/18	0.00	0.00	QC6		38
200	Packaging	8 pcs	8/2/18	8/2/18	0.00	0.00	Packaging3-2		9-89
210	QC21-FG	8 Ea	8/2/18	8/2/18	0.00	0.00	QC21		18.09.05

Part Op 120 - 1-Machine as per folio FC 305 FOLIO REV: DWG REV: 2-Deburr

Descriptions: 140 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.

170 - Issue P/O to GROUPE ALTECH: P/O 040807 -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 1144 -Certificate of Conformity is required

180 - Receive

200 - Bag and tag. See note 8.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-1144-R2.000	1144 Steel Proof Round Bar 2.000"	2.8000 ft (35 ea) 3.852 (.428)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-1144-R2.000	3	18	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
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www.dartaerospace.com

Container No: S103910



Part: RB6796941-18

Job No: 181505

Serial No/Batch: S103910

Revision: H

Inspector:

Exp Date:

Instructions:

Date: 08/21/18

ifications

Jld not be found.

Plex 7/30/18 12:44 PM dart.logan.david



8) THE TOOL ASST MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

H	TEMPLATE UPDATED PER PART'S STANDARDS, FINISH BLACK OXIDE CHANGED FOR ZINC PLATED TYPE II, DIMENSION 0.883 +/-0.001 CHANGED FOR 1.116/1.120, REFER TO PREVIOUS REV FOR DETAILS		VM
REV.	DESCRIPTION		ECN # BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	<i>MJL</i>	TOOL PART #	REV. H
MFG. APPR.	DP	RB8796941-18	SHEET 1 OF 1
APPROVED	<i>MJL</i>	TITLE	SCALE
DATE 6/19/2018		PUNCH	NTS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040807**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040807
PO Date: 8/22/18
Due Date: 8/28/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181505	RB6796941-18	Punch -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 1144 -Certificate of Conformity is required	Firmed	-	8/28/18	9 pcs	0 pcs	9 pcs	\$5.29412/pcs	\$47.65
2	181504	RB6796941-17	Punch -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 1144 -Certificate of Conformity is required	Firmed	-	8/28/18	8 pcs	0 pcs	8 pcs	\$5.29411765/pcs	\$42.35
3	176987	4.5NR-OH	Nubbins Receiver Hook 1 - Nickel plate .0004-.0006 2 - Bake after plating 3 - Certificate of conformity is required	Firmed	-	8/28/18	13 pcs	0 pcs	13 pcs	\$23.2357143/pcs	\$302.06

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
	176986			Firmed	-	8/28/18	15 pcs	0 pcs	15 pcs	\$23.2357143/pcs	\$348.54
Sub Total:							28	0	28		\$650.60
4	178205	RBEM262V3000101-27	Bent Handle Pin -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed	-	8/28/18	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00
5	181657	C10-9-1	Latch -Issue P/O to Groupe Altech: P/O -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004-.0006 -Bake after plating -Certificate of Conformity is required	Firmed	-	8/28/18	15 pcs	0 pcs	15 pcs	\$43.71429/pcs	\$205.71
Line Item Note ** URGENT/SOS/ASAP ** :)											Grand Total: \$1,066.31

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Certificat de Conformité / Certificate of Compliance

(012065-3)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

012065 - 3

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
30-Aug-2018		Aman		040807				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RB6796941-18 Rev.	RB6796941-18 01-ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours TYPE 2 SC2 ASTM B633	ZINC CH	9	9 ✓	0	0	0
2	RB6796941-17 Rev.	RB6796941-17 01-ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours TYPE 2 SC2 ASTM B633	ZINC CH	8	8 ✓	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.